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# FOREIGN TECHNOLOGY DIVISION



LASER JOURNAL (Selected Articles)



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# PROPERTIES OF STEADY DISCHARGE IN Ar-Kr-F2 GAS MIXTURE\*

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#### ABSTRACT

In this paper some properties of  $Ar-Kr-F_2$  laser gas mixture plasma under steady discharge conditions are computed and discussed.

Inert gas halogen lasers attract people's attention because of their short wavelength, high efficiency, repeatable pulsed operation, high output power potential and wide energy band frequency tuning. Research indicates [1-3] that a pseudo-steady state operational process may exist in electron beam sustained discharge apparatus and X-ray pre-ionized discharge apparatus. In this process, such questions as what regulates the excitation rate of the discharging electrons and the distribution of the discharge energy, what effects do fluorine gas content and impurity gas (such as 0<sub>2</sub>) content have on the discharge property, etc., are all very important. Clarification of these questions will help us to further understand the properties of the discharge process of this type of plasma. In this paper we take the Ar-Kr-F<sub>2</sub> laser discharge gas as an example and discuss some computer simulations.

#### 1. Computational method

In this paper, we limit our discussion to the range of pressures E/P>2500 volt/cm-at, ionization ratio  $n/N<10^{-8}$  and metastable species ratio  $N^{\circ}/N<10^{-8}$ . Hence, in solving the Boltzmann integro-differential equations, we may neglect the e-e interaction term [1-4] and

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the superelastic collision term between the electrons and the excited species. This condition corresponds to quite a sizable portion of pseudo-stable discharge processes in practical situations.

According to these simplifications, we may write the Boltzmann equation as  $\dot{}$ 

$$-\frac{dJ_{1}}{du} - \frac{dJ_{el}}{du} + \sum_{a} (u+u_{a})f(u+u_{a})N_{a}Q_{a}(u+u_{a}) - uf(u)N_{a}Q_{a}(u) = 0$$
(1)

where

$$J_{i} = \frac{-E^{2}}{3} \frac{u}{\sum_{i} N_{i} Q_{m}^{i}(u)} \cdot \frac{\partial f}{\partial u},$$

$$J_{ei} = -u^{2} \left(\sum_{i} \frac{2m}{M_{i}} N_{i} Q_{m}^{i}\right) \left(f + \frac{KT}{e} \frac{\partial f}{\partial u}\right),$$

The electron energy distribution function f satisfies the normalization condition  $\int_{\bullet}^{\bullet} f \sqrt{u} du = 1, \tag{2}$ 

where u is the electron kinetic energy

$$u=\frac{\frac{1}{2}mV^2}{6};$$

m the electron mass; E the discharge field strength;  $M_i$  and  $N_i$  are respectively the mass and number density of the ith gas molecule (or atom;  $Q_m^i$  is the momentum transfer cross-section between the collision of the electron and the gas species;  $Q_m$  is the reaction cross-section between electron and the reaction type  $\alpha$ ; is the energy loss of the electron in this process;  $N_m$  is the number density of the reaction type  $\alpha$ .

The first term in Equation (1) is the effect of external electric field and the momentum transfer process on the energy space electron flow. The second term is the elastic collision effect of the momentum transfer process on the electron flow. The summation term is the inelastic collision effect between the electron and the particle. It includes the excitation and ionization of the particle by the electron, electron adhesion and other processes.

The electron energy distribution function f(u), found from Equation (1) may be used to obtain the values of the following physical quantities:

Average electron energy

$$\bar{\varepsilon} - e\bar{u} - e \int_{0}^{\infty} du \, u^{8/3} f(u), \tag{3}$$

The rate constant of the collision excitation or ionization of the neutral particle by the electron

$$R_{\bullet} = \sqrt{\frac{2e}{m}} \int_{0}^{\infty} du \, u f(u) Q_{\bullet}(u), \qquad (4)$$

The drift velocity of electron in the external field E

$$V_{\ell} = \frac{-1}{8} \sqrt{\frac{2e}{m}} E \int_{0}^{\infty} du u$$

$$\times (\partial f/\partial u) / \sum_{i} N_{i} Q_{m}^{i}(u), \qquad (5)$$

Discharge power per unit volume

$$P = n_0 W_0 = c n_0 V_4 E_t, \tag{6}$$

The fraction of discharge energy of the  $\alpha$  process in the electron particle collision process

$$\eta_a = u_a N_a \sqrt{\frac{2e}{m}} \int_a^a Q_a u f du / E V_d,$$
 (7)

The fraction of discharge energy dissipated in the electron adhesion process

$$\eta_{\theta} = N_{\theta} \sqrt{\frac{2e}{m}} \int_{0}^{\infty} Q_{\theta} u^{\theta} f \, du / EV_{\theta}, \tag{8}$$

The fraction of total discharge energy of electron-neutral particle momentum transfer process

$$\eta_{m} = \sum_{i} 2\sqrt{2ms} \frac{N_{i}}{M_{i}} \int_{0}^{\infty} Q_{m}^{i} u^{s} f du / EV_{do}. \tag{9}$$

In the summation term of Equation (1), we consider essentially the following reaction processes: momentum transfer processes between electron and Ar, Kr [6]; the dissociative-adhesion process between electron and  $F_2$  [7]; the vibrational excitation process of electrons on  $F_2$  [7]; sub-steady state collision excitation and ionization processes of electrons on Ar and Kr; the P state excitation process of electron on Ar and Kr [8-11]; collision excitation and ionization process [12-13] of electron on the P state atoms of Ar\* and Kr\*; collision ionization process [12] of electron on P state atoms.

In Equation (1), make the substitution

$$f(u)\sqrt{u}\,\Delta u \rightarrow n(u)$$
,

where n(u) is the probability that the electron is between  $u \to u + \Delta u$ . Convert the equation to a difference scheme according to the Rock-wood method. We limit our consideration of the electron energy range to  $0^{\circ}20$  electron volts and divide this energy axis evenly into 400 grids. The steady state solution is used [10]. The total computation is accomplished on a TQ-16 computer.

## 2. Electron energy distribution and electron excitation rate

The variation of the probability n(s) of the electron in the energy range  $s \rightarrow s + ds$  with the electron energy is given in

Figure 1. The condition for the calculation is  $Ar: Kr: F_* = 0.915: 0.08: 0.005$ ,

total pressure P=2 atmospheres, meta-stable species fractional density  $N^{\bullet}/N=5\times10^{-4}$ , P state density  $N^{\bullet}/P=0.1N^{\bullet}$ , in the diagram. The computation indicates that within ~10 electron volts, at E/P=(2500-6000) volt/cm·atm, the electron energy distribution is not much affected by the variation in E/P. Figure 2 gives the variational relationship between the calculated average electron energy is generally about 5 electron volts. This value is about one order of magnitude higher than the average value of the electron energy of the electron-beam-controlled  $CO_2$  laser plasma.

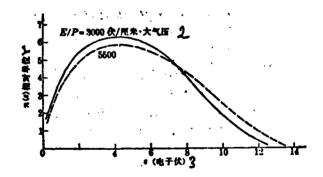
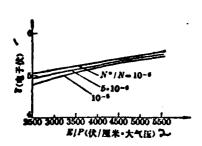
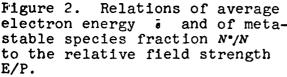


Figure 1. Relations of electron energy distribution function  $n(\epsilon)$  and of electron energy  $\epsilon$  vs. the relative field strength E/P.

Key: 1--relative unit; 2--volt/cm·atm; 3-- electron energy

In the high energy region of the electron distribution function n(s), the variation in the field strength shows greater effect. The excitation ionization process of the ground state inert gas atoms is sensitive to the variation in E/P. It has been discerned [1,3] that in the discharge  $K_rF^*$  laser, the effect pumping process is accomplished through the participation of  $Ar^*$  and  $Kr^*$ , therefore, suitably raising the relative field strength is advantageous to the formation of  $Ar^*$  and  $Kr^*$ . Figure 3 shows





Gas ratio: Ar:Kr:F2-0.915:0.08:0.005; Total pressure P=2 atm.

1--electron volt; 2--volt/cm·atm

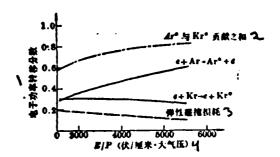


Figure 4. Relation of electronelectron energy and of meta- atom elastic collision loss and of the meta-stable species Kr\* electron power ratio to the relative field strength E/P. Ar:Kr:F2-0.916:0.08:0.004;

 $N^{\circ}/N = 5 \times 10^{-6}$ P=2 atm; Key: 1--electron power transfer ratio; 2--combined contribution of; 3--elastic collision loss; 4--volt/cm·atm

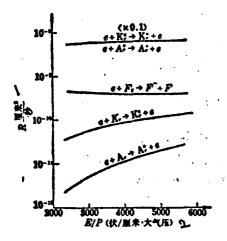


Figure 3. Relation between the relative field strength E/P and the coefficients of Ar and Kr meta-stable state production rate and meta-stable state ionization rate and the coefficient of dissociative adhesion rate of F2.

Ar:Kr:F2-0.916:0.08:0.004; P-2大气压; Nº/N-5×10-6

1--cm<sup>2</sup>/S; 2--(volt/cm·atm).

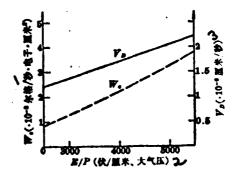


Figure 5. Relations between the relative field strength E/P with the drift velocity of the discharging electron (solid line) and the discharge power of each electron (dotted line).

Ar:Kr:Fg-0.916:0.08:0.004;

 $P=2 \text{ atm; } N^{*}/N-5\times 10^{-6}$ 

1--(erg/sec·electron·cm³);
2--volt/cm·atm;

3--(cm/sec)

the variation of the rate constant of the principle production reaction for  $Ar^{\circ}$  and  $Kr^{\circ}$  with E/P. On the other hand, the ionization energies of  $Kr^{\circ}$  and  $Ar^{\circ}$  are low. They are respectively 4.1 and 4.2 eV. Hence, their reaction rate constants are very large.

# 3. Discharge power and the distribution of discharge energy

In Figure 4 are shown the principle processes for discharge power distribution in the discharge of Ar-Kr-F<sub>2</sub>. It can be seen that the discharge energy fraction for the elastic collision loss decreases as E/P increases while the sum of the discharge energy fractions for  $Ar^{\bullet}$  and  $Kr^{\bullet}$  production has relatively more weight and also increases with increasing E/P. Within the ranges of  $N^{\bullet}/N$  and  $n_{\bullet}/N$  as discussed in this paper, roughly more than 60% of the discharge energy is used in producing  $Ar^{\bullet}$  and  $Kr^{\bullet}$ .

Figure 5 gives the variations of the discharge power  $W_{\bullet}$  and the electron drift velocity  $V_{\rm D}$  with E/P. Apparently, in this region of E/P, both increase linearly with E/P. For  $n_{\bullet}/N=5\times 10^{-6}$ .

at  $E/P = 3000 \text{ volt/cm} \cdot \text{atm}$ , the discharge power reaches 350 kw/cm<sup>3</sup>.

# 4. Some effects of F2

In Ar-Kr- $F_2$  discharge,  $F_2$  plays a very important role although its content is only a few parts per thousand. When the electron energy distribution function is calculated in this paper, only the electron vibrational excitation process and the dissociation and adhesion effect of electrons on  $F_2$  are taken into account while for lack of cross-sectional data, the various electronic transitions in the visible light region of  $F_2$  are not considered. As pointed out in [16], these processes may have a definite cooling effect on the electronic energy. Computation indicates that the vibrational excitations do not have any remarkable effect on the electronic

energy distribution. These processes have cross-sections of the order of  $^{\circ}$ 2, but because of the low concentration of  $^{\circ}$ 2 and of the fact that these transition quanta are as small as of the order of 0.1 eV, the overall effect is small. The fractional discharge energy for the dissipation through  $^{\circ}$ 2 vibrational excitation is only about 1%. Figure 6 shows the relation between the variation of the average electron energy with the fractional density of  $^{\circ}$ 2 under the computational conditions:

$$N^{\circ}/N = 10^{-6}$$
, Ar: Kr: F<sub>2</sub> =  $(0.92 - q_{Fi})$ :  $0.08: q_{Fi}$ 

P=2 atm. It can be seen that in the range of  $F_2$  content variation in this paper, the change in average electronic energy is very small.

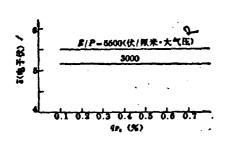


Figure 6. Relation between the average electron energy is and the gm molecular ratio q. of Figure 7. The parameters in the diagram is the relative field strength E/P; other conditions are N\*/N =10\*. Ar:Kr:F2=(0.92-q.):0.08:q.; extract the electron F2 electronic excitation and ionization processes have not been included. Key: 1--(electron volt)

2--(volt/cm\*atm)

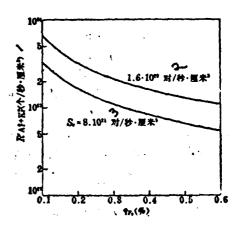


Figure 7. Relation of the rate constant of meta-stable species

Ar\* and Kr\* production by electron collisions to the strength of external ionization source s. and to the fractional density of F2.

Ar:Kr:F--(0.92-q<sub>p</sub>):0.08:q<sub>p</sub>; P=2 atm;
E/P=4000 volt/cm·atm, N\*/N=5×10\*

Key: 1--(/sec·cm³); 2--pairs/ sec·cm³; 3--pairs/sec·cm³

The principle process for discharge electron dissipation in  $Ar-Kr-F_2$  discharge is the electron  $F_2$  dissociation-adhesion process.

It is obvious from Figure 3 that the rate constant  $\beta$  of this effect does not vary much with E/P. The computation also indicates that within the range of  $N^{\circ}/N = (10^{-6} - 10^{-5})$  and  $N_F/N = (0.1 - 0.8)\%$   $\beta \approx (4-5) \times 10^{-10}$  cm<sup>3</sup>/sec.

Increasing the F2 content is beneficial to the eventual formation of  $KrF^{\bullet}$  by stable discharge and meta-stable reactions but in stable discharge the electron density  $n_0 = S_0/\beta N_{F_0}$ , too high a value of F2 content will greatly decrease the electron density. When the external ionization source strength S. maintained constant, the rate density  $R'_{\Lambda r^0 + K r^0} = (R_{\Lambda r^0} N_{\Lambda r} + R_{K r^0} N_{K r}) S_0 / \beta N_{F_1}$ of meta-stable species production rapidly decreases with increasing  $N_{F_{\bullet}}$  . Figure 7 shows the situation of this variation with the computational conditions. The diagram shows two  $S_{\bullet}$ corresponding respectively to the electron beam current density (300 KeV) of 5 and 10 amp/cm<sup>2</sup>. Another problem that deserves attention is that F, has a strong quenching effect on KrF\* reaction constant as high as  $7.8 \times 10^{-10}$  cm<sup>3</sup>/sec; at the same time  $F_2$  has a sizable absorption at the wavelength of 249 milli-micron. According to the absorption cross-section provided by Steunenberg et al. [17], the value is about 1.3 x  $10^{-20}$  cm<sup>2</sup>. These factors severely limit the upper bound of  $F_2$  gas density in  $\mathbf{Kr}\,\mathbf{F}^\bullet$ 

## 5. Effect of oxygen

The small amount of residual oxygen in the system has a large effect on the discharge characteristic of Ar-Kr- $F_2$ . We have estimated this effect in this section. When solving the Boltzmann integro-differential equation, the following reaction processes involving the participation of oxygen are included: the dissociation adhesion process of electron- $0_2$  with a peak value of 6.7 eV [18,19]; the  ${}^{\bullet}P^{-1}D^{3}P^{-1}S$  excitation process of electron on oxygen atom where the oxygen atom density is assumed to be  $N_0$ -0.1 $N_{0i}$ ; the electron- $0_2$  ionization process; the electron- $0_2$  excitation

processes which include 3 excitation cross-sections obtained through computation based on the trapped electron data of Schultz and Dowell [22]. With the exception of the data for ionization cross-section, most of the other cross-sections are either the result of computation or obtained through indirect computation from experimental results. Thus, the calculation in this section is quite preliminary. Figure 8 shows the relation between the electron energy, the growth rate constant of standardized and Kr as well as the discharge energy ratio for oxygen excitation and the fractional density  $q_0 = N_0/N$  of oxygen under the conditions indicated. Apparently, with the increase of oxygen density, both the average electron energy and the production rate constant of Ar and Kr decrease while the discharge energy for 0, excitation increases. Because of the fact that the oxygen excitation cross-section processes are not completely mastered, the estimation of the above effects for  $\mathbf{0}_2$  is only approximate.

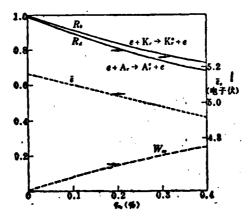


Figure 8. Relation of the average electron energy & (dotted line), growth rate constant of standardized Are and Kre, R (solid line) and the discharge energy ratio for oxygen excitation W. to the fractional density of the oxygen molecule 4.

Ar:Kr:F,-0.916:0.08:0.004; P-8 atm; N°/N-5×10-6; E/P-8500 volt/cm°atm

Key: 1--electron volt

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Abstract: In this paper, some plasma properties of Ar-Kr-F, gas mixtures are calculated and discussed under the condition of steady discharge.

#### UV-PREIONIZED ATF AND KTF EXCIMER LASERS

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#### ABSTRACT

Experimental investigations of UV-preionized ArF and KrF excimer lasers are reported. The output laser energies of 105 mJ for ArF and 185 mJ for KrF are obtained. Effects of various parameters on the laser characteristics are discussed.

UV-pre-ionized rare gas-Halogen excimer lasers are capable of out-putting medium energy UV laser radiation [1~3]. Owing to their simplicity in construction and small sizes, they have the prospect of wide applications in such areas as pumping dye lasers, laser isotope separation, laser chemistry and nonlinear optics.

Our preliminary version of an excimer laser had a glass structure with wedge-shaped electrodes and employed NF<sub>2</sub> as donor for fluorine.

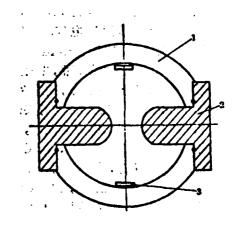


Figure 1. Laser crosssection 1. discharge chamber

2. electrodes. 3. preionization spark gap

employed NF<sub>3</sub> as donor for fluorine. In June, 1979, we obtained an ArF excimer laser of 1.5 mJ pulse energy [4]. Recently, we have improved on the design and substituted  $^{\rm NF}_3$  with F<sub>2</sub>, resulting in great improvement in its characteristics. A detailed account is reported below.

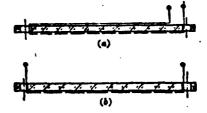
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#### STRUCTURE OF THE LASER

Figure 1 shows the cross-sectional diagram of the laser. The discharge chamber is made of fibre glass tube (commonly known as epoxy tube) with an inner diameter of 8.4 cm and a length of 94 cm. The electrodes are Zhang's uniform field surface electrodes, made of brass plated with nickel. The width is 3 cm with an effectively flat region of 5 mm in the center and effective discharge length of 80 cm. The distance between the electrodes is 2.1 cm. The electrodes are connected to the discharge chamber with screws, sealed by fluorine-proof 0 rings. Under ordinary conditions, the vacuum achieved is of the order of 10<sup>-3</sup> torr.

Pre-ionization is realized with the UV produced in the spark gap. The spark gap plates are placed on the upper and lower sides of the electrodes at a distance of 3.8 cm from the center of the principle discharge electrode. The base plate of the spark gap plate is a glass plate 90 cm long, 1.5 cm wide and 0.3 cm thick. The spark gaps are formed by gluing 29 nickel plates of width 27 mm, width 5 mm and thickness 0.1 mm on the glass plate with epoxy resin. The two structures of the spark gap plates as shown in Figure 2 both gave good results. In structure (a), long nickel strips of 5 mm width and 0.1 mm thickness are glued on the other side of the glass plate so as to form small condensers for each small nickel plate. No such structure in structure (b).

Figure 2. Diagram of pre-ionized spark gap plate.



Spherical gap switch is one of the key technology for this kind of laser device. We used a co-axial low inductive spherical gap we designed and constructed. It has a metal housing and can stand high gas pressure. The distance between the electrodes is

adjustable. Ordinarily, this distance is adjusted to be about 2mm.

The pre-ionizing capacitor is chosen to be non-inductive capacitor with a capacitance of  $0.047~\mu f$ . The principle discharge capacitor is a flat plate condensor made from two sheets of copper foil of thickness 0.05~mm in parallel with a multilayer thin film of dacron of thickness 0.1~mm in the middle. The copper foil is 80~cm wide and 100~cm long. The dacron film has dimensions slightly larger than the copper foil in order to avoid electrical leakage at the edge between the upper and lower copper foil.

The optical cavity is formed by two aluminum-plated reflecting mirrors. The total reflective mirror has a radius of curvature  $R=3\sim 5$  meters and the partially reflective mirror has a radius of curvature  $R=\infty$ . The output is coupled with a rectangular opening. The distance between the two reflecting mirrors is 106 cm. Fluorine proof 0 rings are used to give a tight seal between the reflecting mirror and the laser chamber.

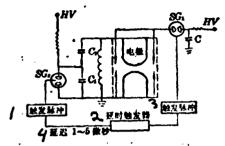
#### OPERATIONAL CONDITION AND LASER CHARACTERISTICS

The discharge circuit is chosen to be an LC reverse circuit. The principle is shown in Figure 3. The measured values for  $C_1$  and  $C_2$  are respectively 12 mµf and 25 mµf.  $SG_1$  and  $SG_2$  are respectively the pre-ionizing spark gap switch and the principle discharge spark gap switch. Before operating the apparatus, the spherical gap switch needs to be filled with nitrogen gas of suitable pressure (depending on the charging potential) before charging up the pre-ionizing capacitor C and the principle discharge capacitors  $C_1$  and  $C_2$ . When the pre-ionizing spherical gap switch  $SG_1$  is triggered first by a delay triggered output voltage pulse, the pre-ionized spark gap produces 60 sparks along the longitudinal direction of the apparatus to pre-ionize the gas mixture. After the first pulse with a delay of  $1 \sim 5$  µsec, the delay trigger outputs a second pulse to trigger the principle discharge spherical gap switch  $SG_2$ , causing

 $\mathrm{SG}_2$  to conduct.  $\mathrm{C}_1$  then discharges through  $\mathrm{SG}_2$  so as to make the discharge uniform between the principle electrodes.

Figure 3. Diagram of LC reverse circuit

Key: 1--trigger pulse; 2--delay trigger; 3--trigger pulse; 4--105 usec



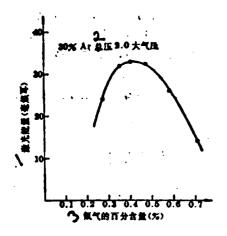
The output laser energy is closely related to the composition of the gas mixture. The result is shown in Figures 4 and 5. Figure 4 shows the results of the variation of the percentage content of the fixed gas total pressure Ar, the principle discharge voltage and pre-ionization condition, the output laser energy with the fluorine content. From the diagram, it can be seen that the optimum fluorine content is about 0.4%. Figure 5 shows the relation between the fixed gas total pressure, the percentage content of fluorine, the principal discharge voltage and pre-ionization condition and the output laser energy and the percentage content of Ar. From experiment, it can be seen that the optimum percentage argon content is about 20%.

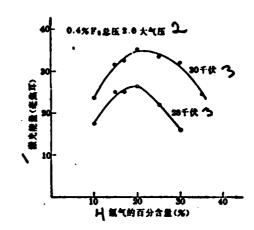
For ArF, with a mixture of 0.4% F<sub>2</sub>, 20% Ar and 79.6% He at a total pressure of 2.5 atmosphere, the maximum pulsed laser energy of 105 millijoules has been obtained. The laser wavelength is 1933A.

For KrF, the maximum pulsed laser energy obtained is 185 millijoules at a laser wavelength of 2484Å. The gas mixture content is 0.3%  $F_2$ , 15% Kr and 84.7% He. Total pressure is 2.5 atm. The efficiency is 0.7%.

At 1933Å, when the output laser energy is greater than 50 mj, the aluminum film on the reflecting mirror shows damage. For wavelength  $2484\text{\AA}$ , the aluminum film shows damage only when the energy is

Service Control

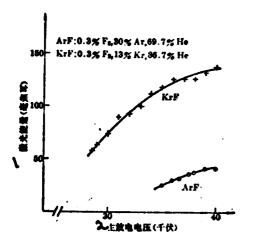


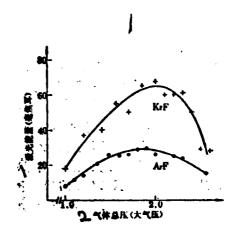


put laser energy and percentage energy output and percentage confluorine content (principal dis-tent of argon. charge voltage 30 kilovolts) Key: 1--laser energy millijoule 2--total Ar pressure 2.0 atm; 3--percentage content of fluorine (%)

Figure 4. Relation between out- Figure 5. Relation between laser

Key: 1--laser energy (millijoules); 2--total F2 pressure 2.0 atm; 3--kilovolts; 4--percentage content of argon

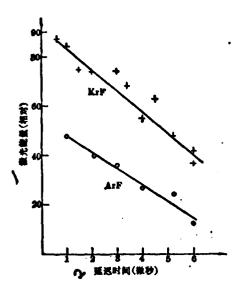


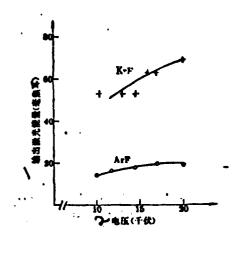


put laser energy and discharge voltage (total gas mixture pressure 2.3 atm) 1--laser energy (milli-joules); 2-- principal Key: discharge voltage (kilovolt)

Figure 6.

Relation between out- Figure 7. Relation between output laser energy and total gas pressure (principal discharge voltage fixed at 32 kilovolt) Key: 1--laser energy (millijoules); 2--total gas pressure (atm)





(ArF: principal discharge voltage 28 kv, total pressure 2.0 atm. KrF: principal discharge voltage 30 kv, total pressure 2.5 atm) 1--laser energy (relative) Key: 2--delay time (usec)

Figure 8. Relation between out- Figure 9. Relation between output laser energy and delay time put laser energy and pre-ionization voltage (ArF: principal discharge voltage 28 kv, total pressure 2.0 atm. KrF: principal discharge voltage 30 kv, total pressure 2.5 atm) Key: 1--output laser energy (mJ) 2--voltage (kilovolt)

greater than 100 mJ [5]. We also observed that when the laser energy level is lower than the above mentioned values, repeated operations will cause damage on the aluminum film. The damaging of the aluminum film is more serious at the two ends of the light spot  $(2.1 \times 0.5 \text{ cm}^2)$ .

The relation between the laser energy and the capacitor charging voltage has been measured in the experiment and the result is shown in Figure 6. We can see from the diagram that the laser energy does not increase linearly with the input electric energy, possibly because too high a voltage (or input energy) may change the electron energy distribution of the discharging gas, leading to the less efficient production of ArF and KrF pseudo-molecules as well as arcing.

Figure 7 shows the variational relationship between the output laser energy at fixed mixture composition and charging voltage with the total gas pressure. The maxima in the curves indicate that there is a certain charging voltage for a total gas pressure that gives a maximum laser energy output, i.e., the optimum (V/P) charging value. The V/P charging value measured in the diagram is ArF 11 volt/cm·torr KrF 10 volt/cm·torr.

The effect of pre-ionization on the output laser energy is large. Experiments indicate that the effect is best when the principle discharge occurs at the maximum pre-ionization discharge current, giving rise to a maximum in output laser energy. We have measured the variational relationship between the output laser energy and the delay time of the pre-ionization vs. the principal discharge. The result is shown in Figure 8. Ordinarily, the laser operates in the vicinity of a delay time of 1 µsec.

Figure 9 shows the relation between the laser energy and the pre-ionization capacitor charging voltage. It can be seen from the diagram that the laser energy increases with the pre-ionization voltage. This is because the increase in the pre-ionization voltage will fortify the spark strength and hence the pre-ionization effect. But too high a value of pre-ionization energy will lower the purity of the gas and shorten the laser lifetime. Thus, one should choose a moderate pre-ionization voltage in the experiment (~20 kilovolt).

Abstract: UV-preionzed ArF and KrF excimer lasers are reported. Maximum pulse energies of 105 mJ in ArF and 185 mJ in KrF were extracted. In this paper we discuss the effect of various parameters on laser performances.

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### SCIENTIFIC NOTES

ND:YAG PULSED LASER OUTPUT AT 1.064, 1.073, 1.061 AND 1.052 µm SINGLET SPECTRAL LINES

Abstract: Single spectral lines at 1.064, 1.073, 1.061 and 1.052  $\mu$ m were obtained respectively by inserting into the cavity the uncoated (or coated) solid etalons of 0.1 mm or both 0.1 mm and 0.14 mm thickness and appropriately controlling the gain of Nd:YAG (aser and tilted angles of the etalons.

Various types of transitions [1] exist from  $4F_{9/9} \rightarrow 4I_{9/9}, 4I_{11/2}, 4I_{19/2}$ energy levels for Nd:YAG laser operating under room temperature. In the oscillational process, because of the competitive effect between the spectral lines, the 1.064 µm which has the largest excitation cross-section will be the first to oscillate. under ordinary conditions, Nd:YAG has only the 1.064 µm oscillation output. To obtain the output at other spectral lines, we must suppress by some means the transition of the strong spectral The two commonly used techniques are the employment of a prism as a chromatic dispersion element [2] or the placement of an inclined etalon in the cavity. In this experiment, we have adopted the method of placing in the cavity etalons of various thickness with suitable coating and obtained the laser output at 1.064, 1.073, 1.061 and 1.052 µm singlet spectral lines in an attempt to solve the wavelength matching problem when Nd:YAG is used as an oscillator in high power laser systems and when Nd phosphate glass (central wavelength 1.054  $\mu m$ ) and Nd silicate glass (central wavelength 1.061  $\mu m$ ) are used as amplifiers.

We know from paper [5] that when an etalon is placed in a laser cavity, the shift  $\Delta\lambda$  in the central wavelength caused by its inclination angle  $\theta$  is:

 $\Delta \lambda = \lambda_0 \theta^2 / 2n^2$  and  $\Delta v = v_0 \theta^2 / 2n^2$ 

(1)

where  $\lambda_0$  is the central wavelength.

The free spectrum range of the etalon is given by the following formula:

$$\Delta v = C/2nd \tag{2}$$

The transmission characteristic of the etalon is

$$T \approx \left[1 + (2F/\pi)^2 \sin^2 \frac{2\pi n d \cos(\theta/n)}{\lambda}\right]^{-1}$$
 (3)

where  $F=\pi R^{1/2}/(1-R)$ , is the sharpness of the etalon, R the coating reflectivity and d the thickness of the etalon. For fixed wavelengths, the theoretical curve of the relationship between the inclination angle of the etalon and the transmissivity is shown in Figure 1.

After the etalon of suitable thickness is inserted in the cavity, the oscillation wavelength of the laser will make great changes. This is because the wavelength of the oscillation must not only possess larger transmissivity for the etalon, but also fit the condition of oscillation of the resonance davity. The thickness of the etalon is first determined in accordance with the desired output wavelength in the experiment. Then the angle of inclination of the etalon is fine-tuned so that the desired wavelength lies at a maximum of the transmissivity in Figure 1 while also satisfying the oscillatory condition.

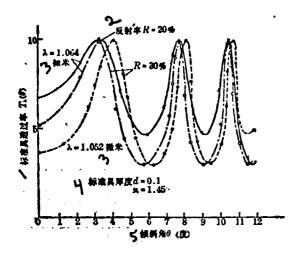
To control the strong spectral line oscillations at 1.064 and 1.061  $\mu m$  more effectively, it is often necessary to insert two etalons of different thickness in the cavity. By tuning the two etalons to suitable inclination angles so that the 1.064 and 1.061  $\mu m$  spectral lines are situated at the maximum dissipation state, it is then easier to make the weaker single spectral lines at 1.052 and 1.073  $\mu m$  oscillate.

The laser has a semi-co-focal cavity formed by reflecting mirrors of radius of curvature 3 m. The Nd:YAG rod dimensions are  $\phi 5x40$  mm, with single lamp pumping. The rod is cooled by circulating water at constant temperature. Table 1 shows the results of output experiment of the spectral lines when the cavity output reflectivity is R=84%.

Table 1 indicates that when the output mirror reflectivity is high, one needs only to insert one uncoated etalon. The 1.061  $\mu m$  oscillation output can be easily obtained as the strongest 1.064  $\mu m$  transition has been suppressed. When the etalon is slightly coated and the reflectivity is 20-30%, two strong transitions (1.064 and 1.061  $\mu m$ ) are both suppressed. The single 1.073 and 1.052  $\mu m$  output are obtained separately. Figure 2 shows the curve relating the variation in the blackening of the two spectral lines at 1.064  $\mu m$  and 1.061  $\mu m$  with the inclination angle of the etalon. The range for the 1.061  $\mu m$  line is wider, from 0°-5°36'.

Table 2 gives the output results of the spectral lines when the output cavity mirror's reflectivity is reduced to R=63%. Because of the reduction in reflectivity, it is necessary to increase the sharpness of the etalon or insert a second etalon in order to obtain the output from each single line. For output mirror at R=63% the mode locking oscillation condition is already satisfied [6].

In our experiment, we have also designed an output cavity mirror which has different reflectivities for different waveslengths. Table 3 shows the experimental results for the spectral lines when this kind of cavity mirrors are coupled. Comparing Tables 3 and 2, we see that the tuned resonance range of, say, the 1.052  $\mu$ m is larger than Table 2. This indicates that this cavity mirror is effective in suppressing the stronger lines and promoting the oscillation of the weaker lines.



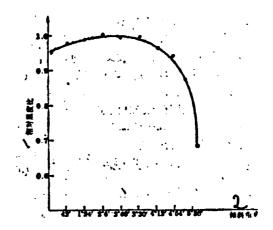


Figure 1. Theoretical curve of etalon inclination angle at fixed wavelength vs. trans-missivity

Key: 1--etalon transmissivity; 2--reflectivity; 3--μm; 4--etalon thickness; 5--angle of inclination

Figure 2. Variation of the blackening ratio of the two stronger spectral lines to the etalon inclination angle

Key: l--relative blackening
 ratio; 2--angle of
 inclination

Finally, experiment also indicates that the surface parallelness and optical smoothness are important factors affecting the results. It is especially important during the coating process not to damage the etalon surface.

TABLE 1

wavelength (µm)		etalon parameter		tuned resonance range		
1.061 1.061 1.073 1.052 1.073	singlet " " " "	d=0.1 mm d=0.1 " d=0.1 " d=0.1 " d1=0.1 " d2=0.14"	uncoated R=30% R=20% R=30% uncoated R=30%	360-390 volt (150µf) 780-900 volt (150µf) 0- 4° (working under 1100 volt) 750-780 volt (150µf) 1°24'-3°30' (working under 900 volt)		

TABLE 2

wavelength (µm)		etalon parameter		tuned resonance range		
1.061	singlet	d=0.1 mm d=0.1 " d=0.1 " d=0.14 "	R=40% R=30%	600-900 volt (150μf) 0-2°48' (working under 1200 volt) 900-1050 volt (300μf)		
1.052 1.061	11	d=0.14 "d=0.1 "	R=30% R=20%	0-2°48' (1200 volt 150µf)		

TARLE 3

TABLE 3									
wavelength (µm)		etalon parameter	tuned reson- ance range	reflectivity of output cavity mirror					
1.061	singlet	d <sub>1</sub> =0.1 mm d <sub>2</sub> =0.14 , R=30%	900- 1500 volt	1.06 mm 1.05 " 1.073 "	R=65% R=70% R=50%				
1.073	11	d=0.1 " R=30%	720-900 <b>v</b> olt (200µf)						
1.052	11	d <sub>1</sub> =0.1 " R=30% d <sub>2</sub> =0.14"	960-1320 volt (200µf)						

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A NEW FEEDBACK CONTROLLED CURRENT STABILIZED POWER SUPPLY FOR GAS LASER

Abstract: A feedback-controlled current stabilized power supply for CO<sub>2</sub> wave-guide lasers is reported. Current is stabilized in the range of 2~4 mW, the unstability of the current is less than 1% with respect to 20% fluctuation of network voltage.

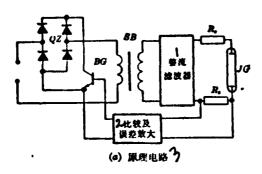
We adopted a current negative feedback control method by connecting the control transistor to the DC output end of an AC bridge rectifier and designed a current-stabilized power supply with output power of 2W for a CO<sub>2</sub> wave guide laser. The principal circuit and the voltage-current wave forms of the power supply are respectively shown in Figures 1 and 2.

Assume that the transformer SB is an ideal transformer with leakage inductance L = 0 and primary inductance L = infinity; let the secondary load be a pure resistance R when converted to primary; let the current entering the base of the transistor BG be a constant  $i_{\infty}$ . In the following we shall qualitatively analyze the control action of the transistor BG by using Figure 1(b) and

Figure 2. From Figure 1(b), it is known that the load current is equal to the collector current . Here we shall only analyze the instantaneous value of the power supply voltage e during the positive half cycle. The negative half cycle will be In the period  $t_1-t_2$ ,  $0 < \epsilon < E_1(E_1, E_2-$  --some fixed value) the same.  $i_B = i_O = 0_{\bullet}$ during  $t_2-t_3$ ,  $E_1 < e \le E_2$ ,  $i_8=i_9$  increases as e increases. During  $t_3 - t_4$ ,  $e > E_2$ ,  $i_n = i_0 - \beta i_0$ . During  $t_4 - t_5$ ,  $E_1 < e < E_2$ ,  $i_n = i_0$ decreases as e decreases. In the period t<sub>5</sub>-t<sub>6</sub>, In reality,  $E_1$ ,  $E_2$  are all very small and the period  $t_3$ - $t_4$  is very long. Hence, the current flowing through the load is a rectangular wave of frequency 50 cycles and width \$6. . Thus, if suitable current negative feedback can be applied to control the current in entering the base of the transistor, then current stabilized control may be achieved.

For a real transformer, the primary inductive reactance  $Z=\omega L_1\gg R$ , therefore, we only need to consider the effect of leakage inductance  $L_*$ . Since the current in the leakage inductance  $L_*$  cannot jump, this will cause the leading and trailing edges of the rectangular current wave flowing through the load to deteriorate and the larger  $\frac{L_*}{R}$  is, the worse will be the wave form. This not only increases the ripple in the secondary rectified output current, but will also affect the stability of the current. This point must be attended to when constructing the transformer.

The power supply designed according to the new current negative feedback control principle is used for  $\rm CO_2$  wave guide laser with the following parameters: onset voltage approximately 20 Kv, operating voltage 10-13 Kv, discharge current 2-4 mA. By using the new power supply, the current-stabilizing resistance in series with the laser tube may be reduced from the value of 2.8 M $\Omega$  for ordinary power supply to a value below 1.4 M $\Omega$  while the stability of the discharge current is greatly improved. The current instability corresponding to a ±20% variation of the network voltage is less than 1%.



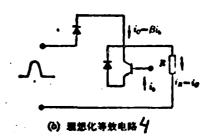


Figure 1. New feedback controlled current stabilizing power supply circuit.

Key: 1-rectifying filter; /2-comparative and error amplification; 3--(a) principle circuit; 4--(b)idealized equivalent circuit

Figure 2. Wave forms for current and voltage at various points in the circuit

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